

Drill thread milling cutters

Tool illustration					Tool material	Gühring no.
Standard	Type	Form	Tolerance	Surface	Diameter range	

Thread milling cutters for ISO metric threads

	Solid carbide	3774				
Gühring std.	DTMC SP	○			M 3 - M16	
	Solid carbide	3776				
Gühring std.	DTMC SP	Ⓢ			M 3 - M16	
	Solid carbide	3775				
Gühring std.	DTMC SP	○			M 4 - M16	
	Solid carbide	3777				
Gühring std.	DTMC SP	Ⓢ			M 4 - M16	
	Solid carbide	3778				
Gühring std.	DTMC SP	○			M 3 - M16	
	Solid carbide	3780				
Gühring std.	DTMC SP	Ⓢ			M 3 - M16	
	Solid carbide	3779				
Gühring std.	DTMC SP	○			M 4 - M16	
	Solid carbide	3781				
Gühring std.	DTMC SP	Ⓢ			M 4 - M16	
	Solid carbide	3782				
Gühring std.	DTMC SP	○			M 3 - M16	
	Solid carbide	3784				
Gühring std.	DTMC SP	Ⓢ			M 3 - M16	
	Solid carbide	3783				
Gühring std.	DTMC SP	○			M 4 - M16	
	Solid carbide	3785				
Gühring std.	DTMC SP	Ⓢ			M 4 - M16	

Thread milling cutters for ISO metric fine threads

	Solid carbide	3786				
Gühring std.	DTMC SP	○			M 4 X0,50 - M16 X1,50	

Tool illustration					Tool material	Gühring no.
Standard	Type	Form	Tolerance	Surface	Diameter range	

Thread milling cutters for ISO metric fine threads

	Solid carbide	3788				
Gühring std.	DTMC SP	Ⓢ			M 4 X0,50 - M16 X1,50	
	Solid carbide	3787				
Gühring std.	DTMC SP	○			M 6 X0,75 - M16 X1,50	
	Solid carbide	3789				
Gühring std.	DTMC SP	Ⓢ			M 6 X0,75 - M16 X1,50	
	Solid carbide	3790				
Gühring std.	DTMC SP	○			M 4 X0,50 - M16 X1,50	
	Solid carbide	3792				
Gühring std.	DTMC SP	Ⓢ			M 4 X0,50 - M16 X1,50	
	Solid carbide	3791				
Gühring std.	DTMC SP	○			M 6 X0,75 - M16 X1,50	
	Solid carbide	3793				
Gühring std.	DTMC SP	Ⓢ			M 6 X0,75 - M16 X1,50	
	Solid carbide	3794				
Gühring std.	DTMC SP	○			M 8 X0,75 - M16 X1,50	
	Solid carbide	3796				
Gühring std.	DTMC SP	Ⓢ			M 8 X0,75 - M16 X1,50	
	Solid carbide	3795				
Gühring std.	DTMC SP	○			M 8 X0,75 - M16 X1,50	
	Solid carbide	3797				
Gühring std.	DTMC SP	Ⓢ			M 8 X0,75 - M16 X1,50	

○ bright	● steam tempered	● nitrided lands	● nitrided	● golden brown	● TiAlN
Ⓢ AlTiN	Ⓢ TiCN	Ⓢ FIRE	Ⓢ AlCrN	Ⓢ TiN	Ⓢ MolyGlide